

Abstract

The invention relates to a method and a briquetting press for briquetting metal chips.

The aim of the invention is to produce stable briquettes/pressed components. The actual length (L_{act}) of the pressed component is obtained by applying pressure

- 5 (P_{max}/P_{req}) using at least one pressing ram (1, 2) and measuring the length with a measuring device (5, 6). The measured value is compared to a desired nominal value (L_{nom}) and a difference value (Δ) is subsequently determined.